

TECHNICAL DATA SHEET

G-2424

ISSUE DATE: 09/15/2025

PRODUCT DESCRIPTION	G-2424 is a precatyzed crosslinkable polyvinyl acetate adhesive. It is designed to provide strong permanent bonds on typical door components such as masonite, wood, MDF, corrugated cardboard, particle board, mineral based fire insulation etc.	
USES	Used successfully in applications such as veneering, edge and face gluing, and in the manufacture of architectural doors which exhibits strong permanent bonds.	
FEATURES	<ul style="list-style-type: none">• Meets the requirements: NWWDA I.S.1/C.S.A-0132.2.3 Type1 -Wood flush door adhesive• Approved on both the Georgia Pacific and Weyerhaeuser fire door constructions• Approved for use in the assembly of 20 - 90 minute rated wood and mineral core fire doors, with or without plastic laminate faces	
TYPICAL PROPERTIES	Viscosity (cps):	4,200 - 4,800
	Solids (%):	48.0 - 52.0
	Specific Gravity:	1.11
	pH:	4.5- 5.0
PRODUCT APPLICATION	Brush; roller; glue spreader. Can be cold / hot pressed or radio frequency (RF) cured.	
ADDITIONAL DATA	Minimum Operating Temperature: 9°C Color: Wet - White; Dry - Clear Freeze thaw stable	
PACK SIZES	18.9 L pail	220 kg drum
	1,100 kg tote	Weights may vary
STORAGE CONDITIONS	Rotate adhesive stock. Protect from freezing. Do not mix with other adhesives.	
LIMITATIONS	Shelf life: Stable for three (3) months in the original container according to the storage conditions	

Any recommendations contained herein or any information given by any Dural representative is based on tests and information believed to be accurate. However, since we have no control over the conditions under which our products are transported, stored, handled, or used by purchasers, all recommendations and sales are made on condition that Dural will not be held liable for any damages resulting from their use. No representative of ours has any authority to waive or change this provision. It is the user's responsibility to ensure that this sheet is current prior to using the product.