

### PRODUCT DESCRIPTION

DURAPRO AW3649 is a polyvinyl acetate based adhesive characterized by high solids content and rapid setting. DURAPRO AW3649 is used for bonding a wide variety of wood species (except exotic wood) in applications such as composite board, edgbanding and surface bonding. The dry film is easily sanded and is not affected by lacquers, paints, varnishes. Contains a UV tracer for easier viewing with ultraviolet blacklight for removal of excess adhesive.

### PRODUCT FEATURES

- **Low assembly and press time**
- **High solids**
- **Strong bond**
- **Dries clear**

### PREPARATION

Shake well before using. Wood, adhesive, and workshop temperatures should be above 10°C. All surfaces to be glued must be clean and dry. The best adhesion is obtained when the moisture content of the wood is between 8% and 12%.

### APPLICATION

Apply directly from the plastic bottle or with a brush or a glue spreader. Joints must be tight fitting. Spread glue to result in squeeze out when parts are assembled. Clamp or press using sufficient pressure. When glue becomes translucent, bond has been formed. Allow to dry before sanding.

### GUIDELINES (AT 20°C % 50% RH)

Assembly time: 5-7 minutes

Clamp time: 15-20 minutes

Drying time: 4-6 hours

Spread rate: approx. 6 sq.m./L (240 sq.ft./gallon)

### ATTENTION

For applications requiring water-resistance, use our wood glues AW2539 Type II, AW3466 Type II or AW0028 Type I. For exotic wood use AW0024. Not recommended for structural applications (such as load-bearing parts in building structure).

### PHYSICAL PROPERTIES

Viscosity	3,500 – 4,500 cps (5/20 rpm/25°C)
Solids	54 - 60 %
Specific Gravity	1.08
pH	4.5
Colour	White
Dry film	Transparent
VOC calculated (SCAQMDR 1168) (Ecologo UL2762)	< 30 g/L less water < 5% per weight
MFFT	8°C

### CLEAN-UP

Clean hands and tools with warm soapy water before the product dries. If glue has hardened, use 50% solution of acetone and water for cleaning. On bonded materials, scrape off and sand dry excess.

### STORAGE

Store indoor in a cool, dry location between 10°C and 35°C. Keep container closed when not in use. Protect from freezing. Product is freeze-thaw stable if frozen not lower than -10°C in transit.

### SHELF LIFE

Shelf life is 18 months at room temperature in original unopened container.

### DISPOSAL

Consult your municipality to dispose container and left-over in accordance with environmental regulations.

### ENVIRONMENT

This product contains no added urea-formaldehyde resin. The use of this product may contribute in obtaining LEED credits.

### PRECAUTIONS

Keep out of reach of children. May cause slight eye and skin irritations. Avoid contact with eyes and skin. **FIRST AID TREATMENT:** If in eyes or on skin, rinse the affected areas with water. If swallowed, drink water and call a doctor. **For industrial user – Refer to Safety Data Sheet (SDS) for further information.**

### PACKAGING & ORDERING INFORMATION

Item code	Size	Units per Case	Units per Row	Units per Pallet
AW3649-518	518 ml	8	160	800
AW3649-004	4 L	2	24	120
AW3649-015	15 L	1	16	48
AW3649-PD	205 L	1	4	4
AW3649-CGT	1000 L	1	1	1

### LOT CODE

Lot code (batch number) is stamped on the lid or on the side panel of the container. Code consists of 6 digits: 2 letters and 4 numbers

1<sup>st</sup> letter = last number of the year of production corresponding to the sequential alphabetical order (excluding I and J) (starts over at A every decade);

2<sup>nd</sup> letter = indicates the month of production corresponding to the sequential alphanumeric order (excluding I and J);

4 numbers = sequential batch number starting by 0001 on the 1<sup>st</sup> day of production in the annual calendar year.

Example: LA0123

1<sup>st</sup> letter: L = 2020

2<sup>nd</sup> letter: A = January

4 digits: 0123 = 123<sup>th</sup> batch produce since January 1, 2020

### WARRANTY

Surface conditions, product application, storage and transport are beyond the manufacturer's control; liability, if any, is limited to the replacement of product ONLY.

MADE IN CANADA WITH DOMESTIC AND IMPORTED COMPONENTS

PRODUCT LABELLED FOR SALE AND FOR USE IN CANADA

### DISCLAIMER

Our personal is available to help purchasers obtain best results from our products, and recommendations are based on tests and information believed to be reliable. However, since we have no control over the conditions under which our products are transported to, stored, handled, or used by purchasers, all recommendations and sales are made on conditions that we will not be held liable for any damages resulting from their use. No representative of ours has any authority to waive or change this provision.

### TECHNICAL SERVICES

Technical assistance is available by phone at 800-361-2340 or email at [durapro@dural.ca](mailto:durapro@dural.ca)

To acquire technical and safety literature, please visit our website at [www.dural.ca](http://www.dural.ca) or [www.duraproadhesives.com](http://www.duraproadhesives.com).

### MANUFACTURED BY

**Dural**, division of MULTIBOND Inc.

550 Marshall avenue

Dorval, Quebec, CANADA H9P 1C9

### REVISION DATE

June 2021

